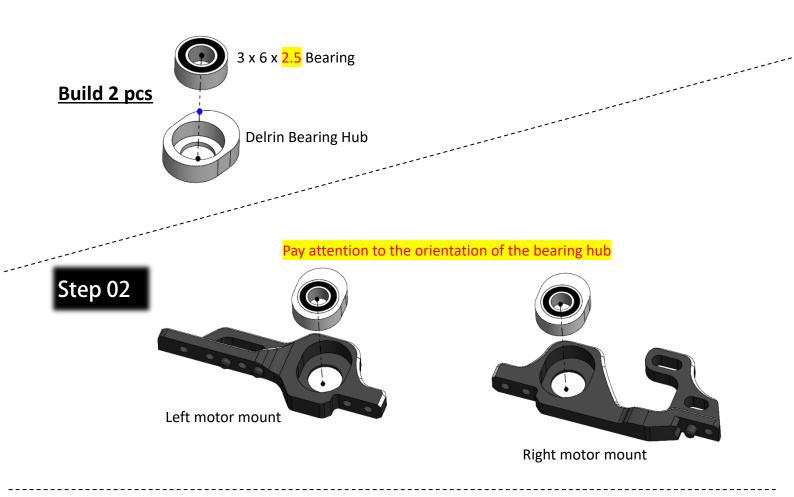
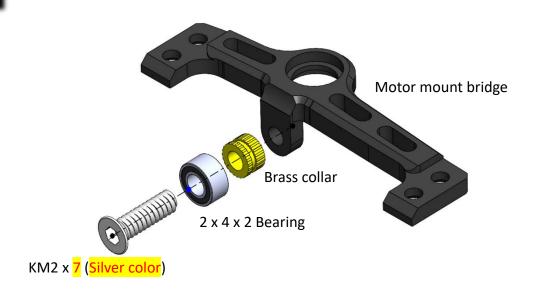


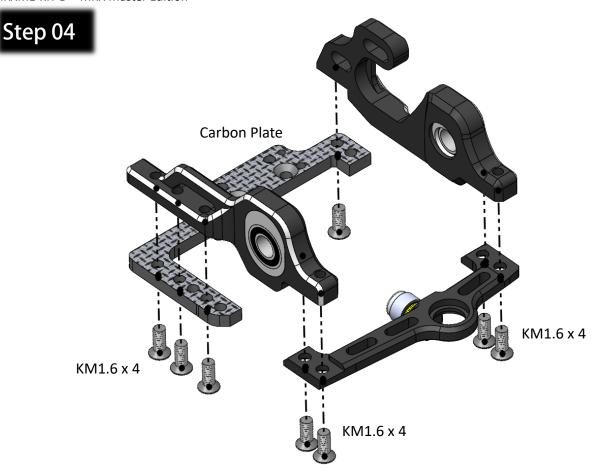


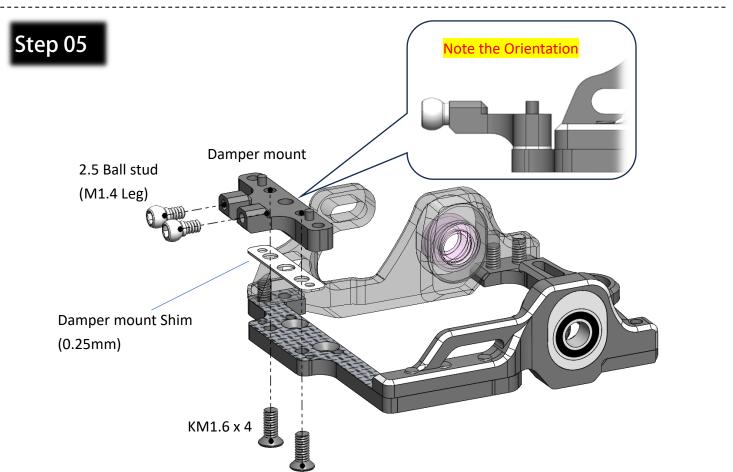
## Step 01 (open Bag 01 to 06)



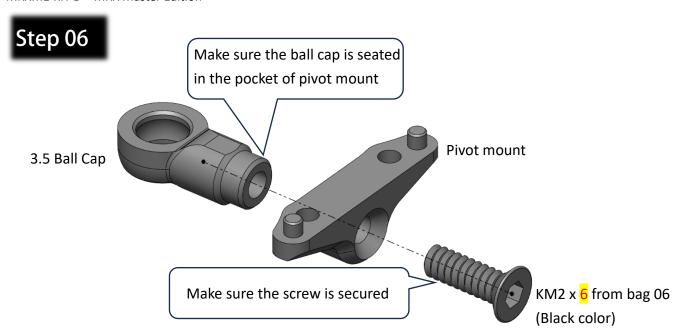


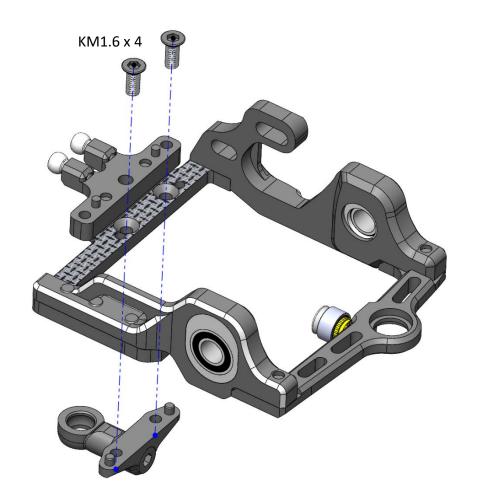


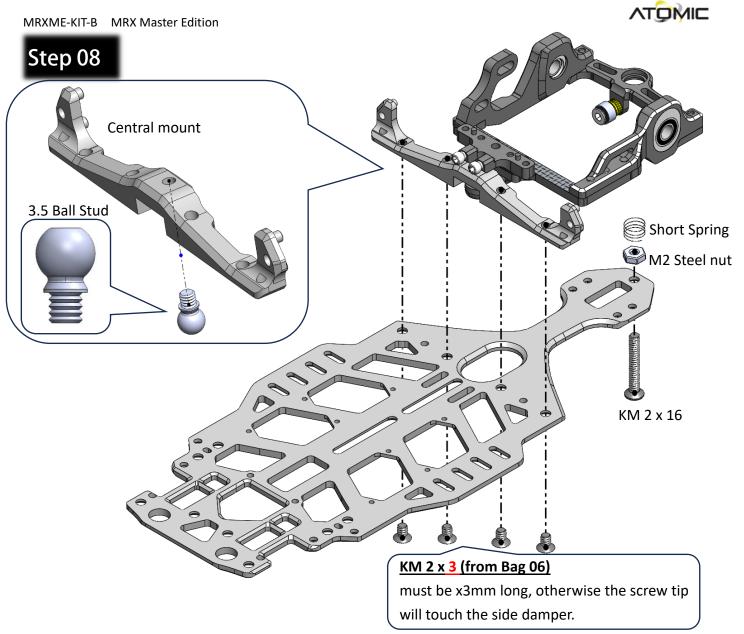


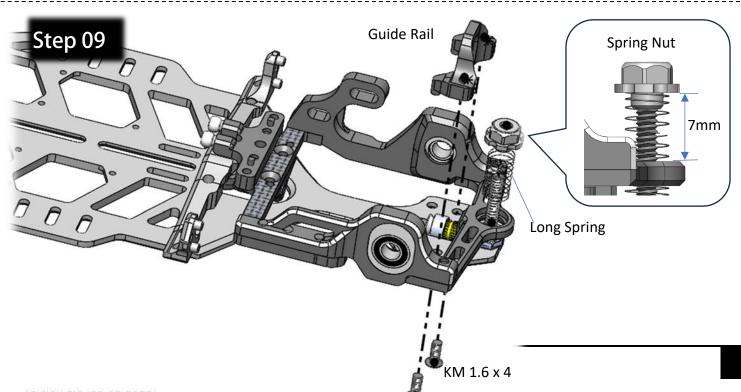






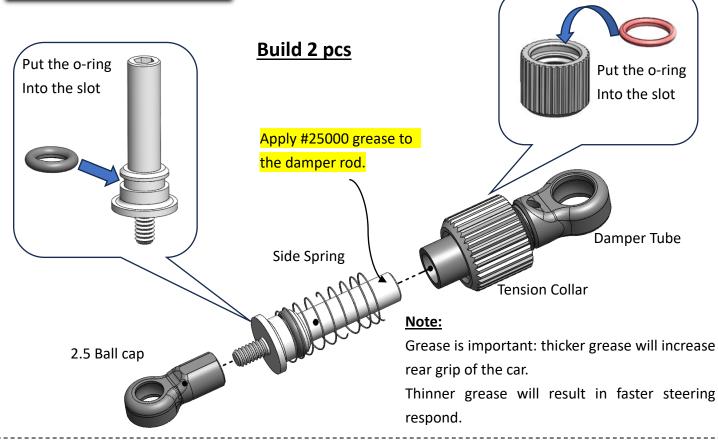


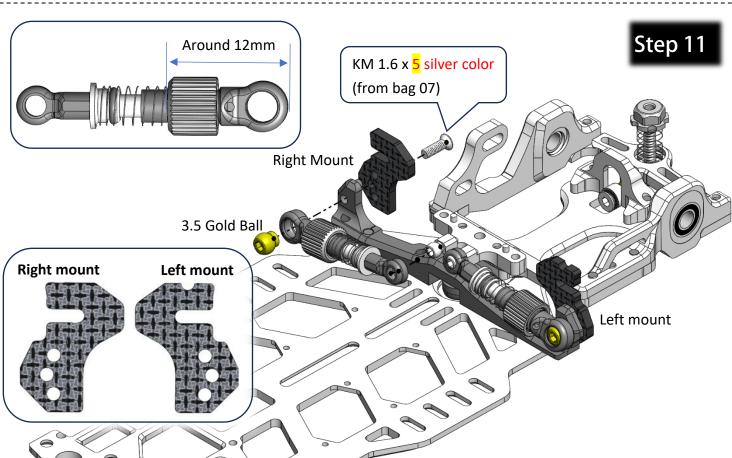




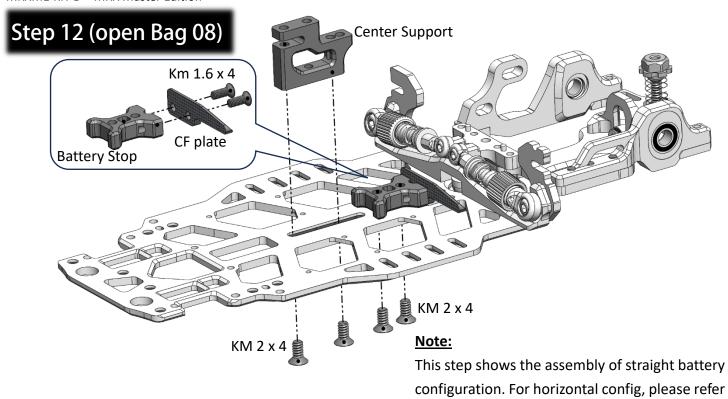


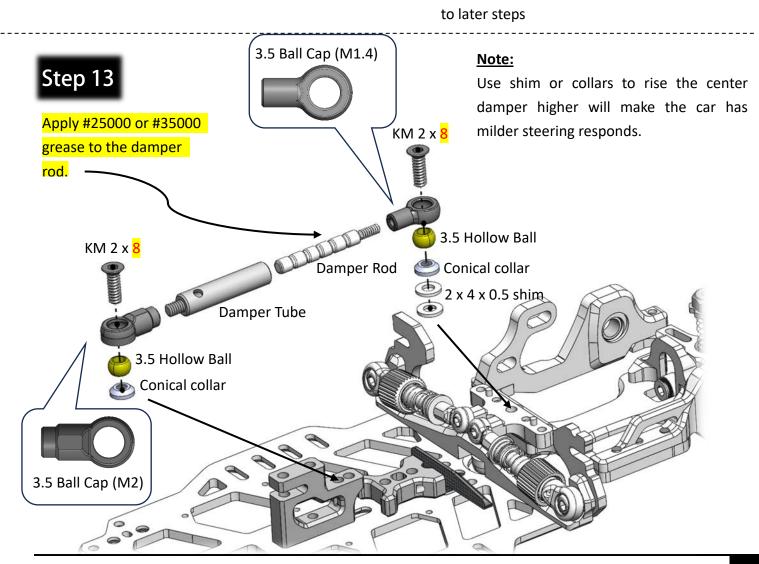
#### Step 10 (open Bag 07)

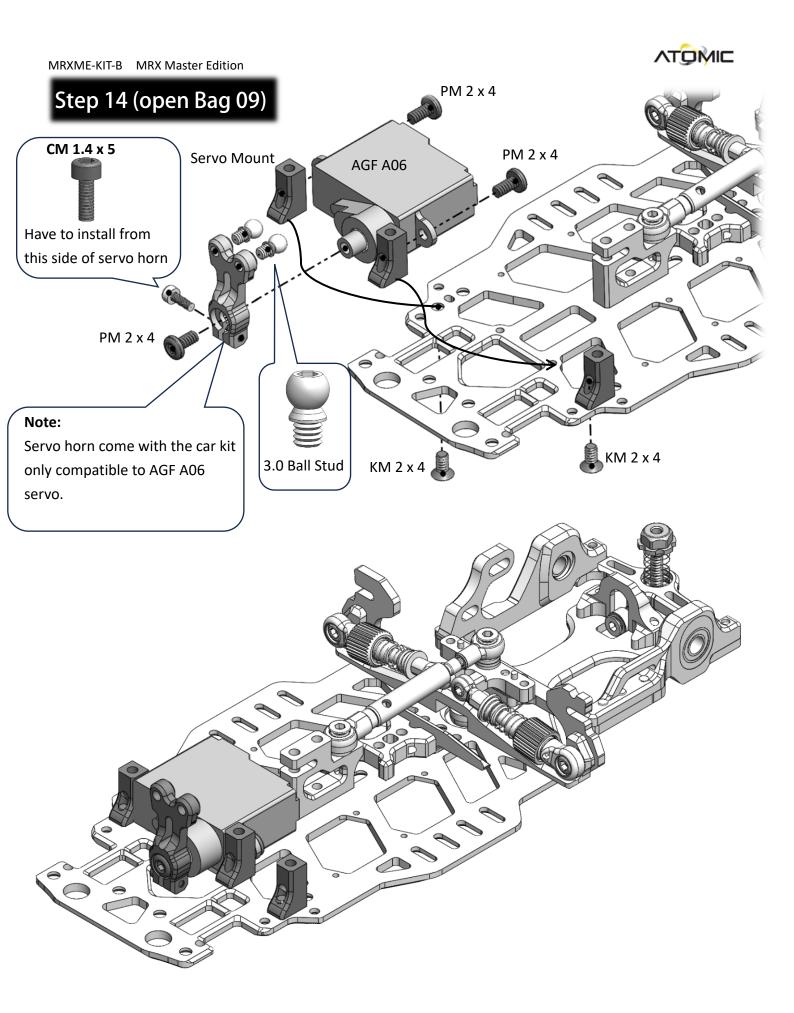




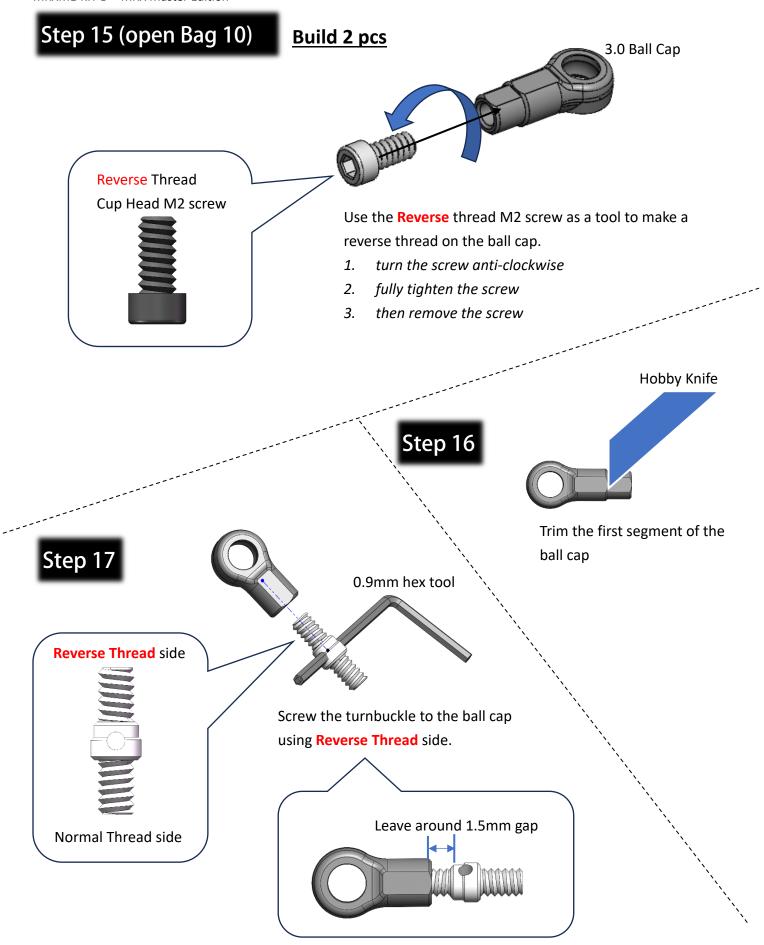




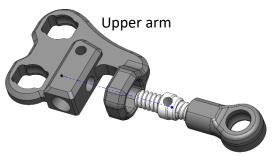






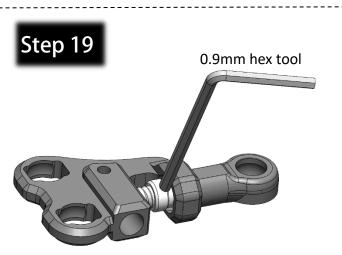






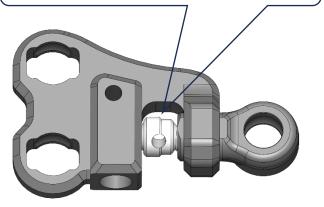
Screw the turnbuckle to the upper arm. (Normal thread side)

Screw the turnbuckle until we can see the hole.

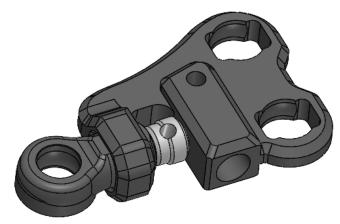


Use the 0.9mm hex tool to screw the turnbuckle.

Fully screw the turnbuckle to the upper arm. (we will adjust the camber angle later)

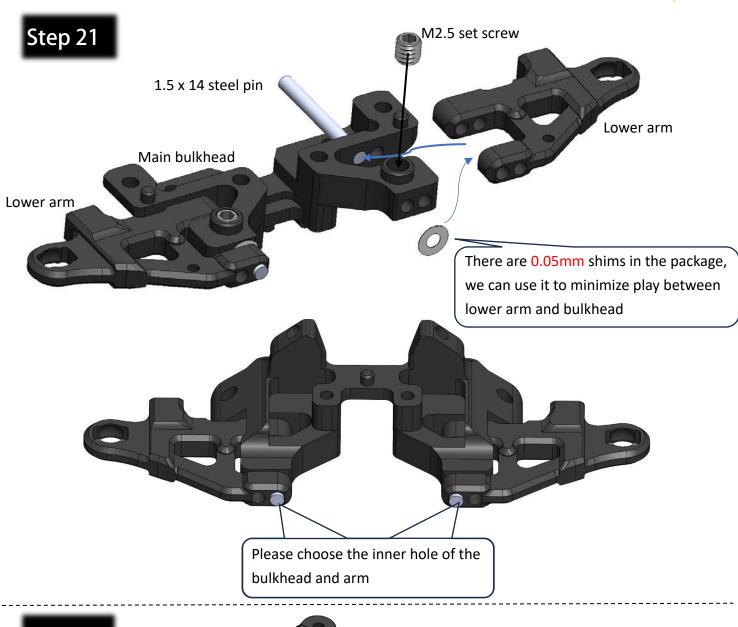


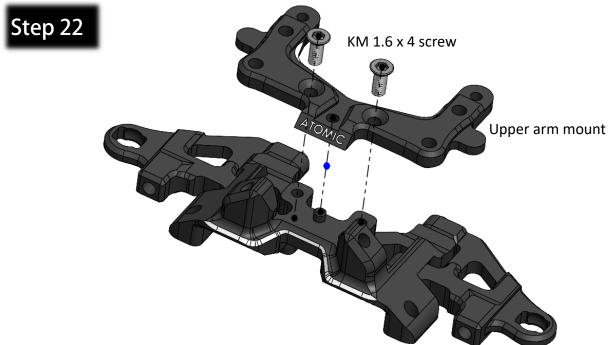
Step 20



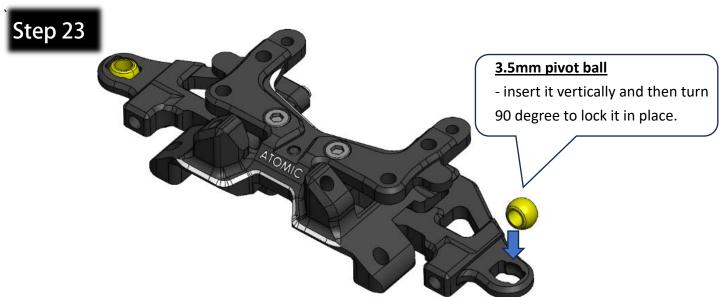
Repeat above steps to build the "Right" arm

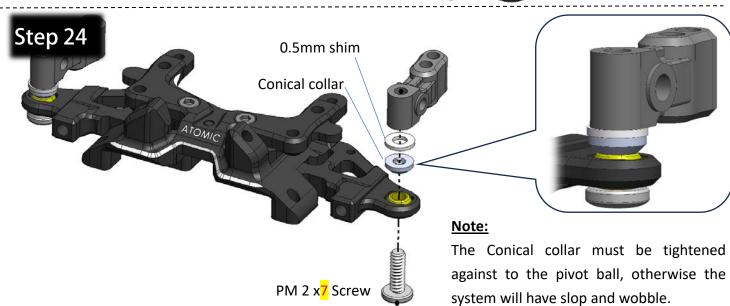






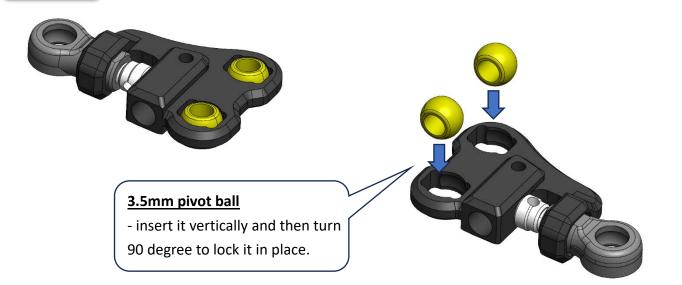


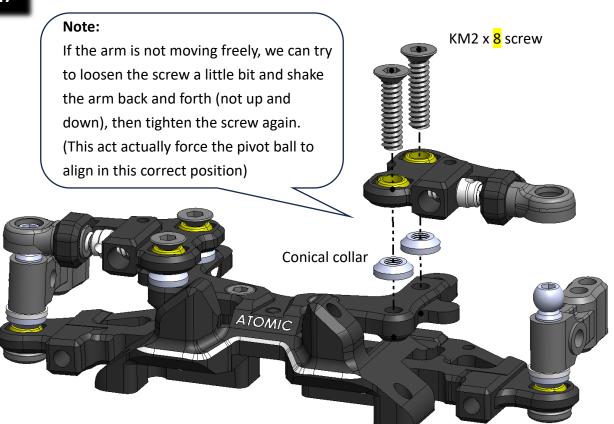






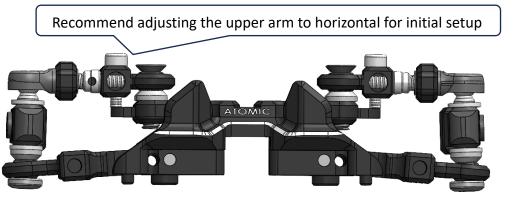


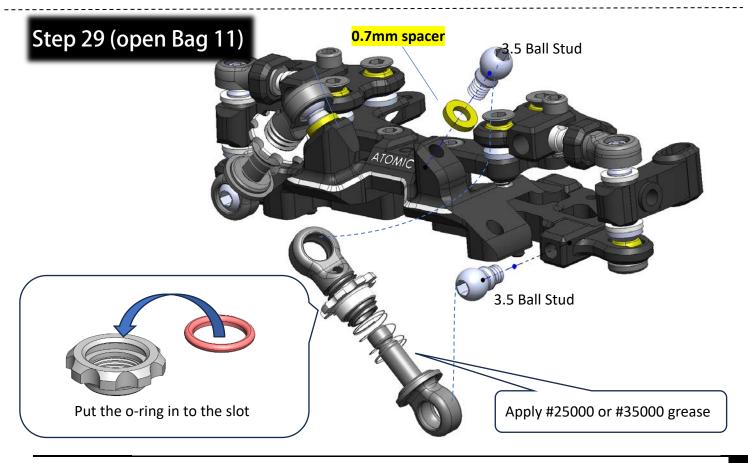




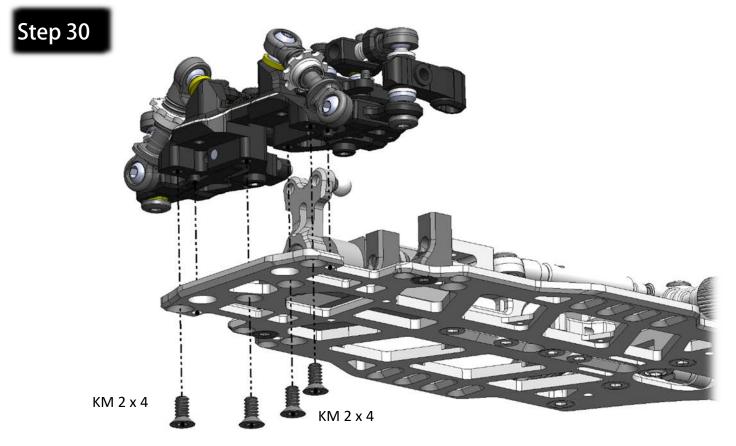


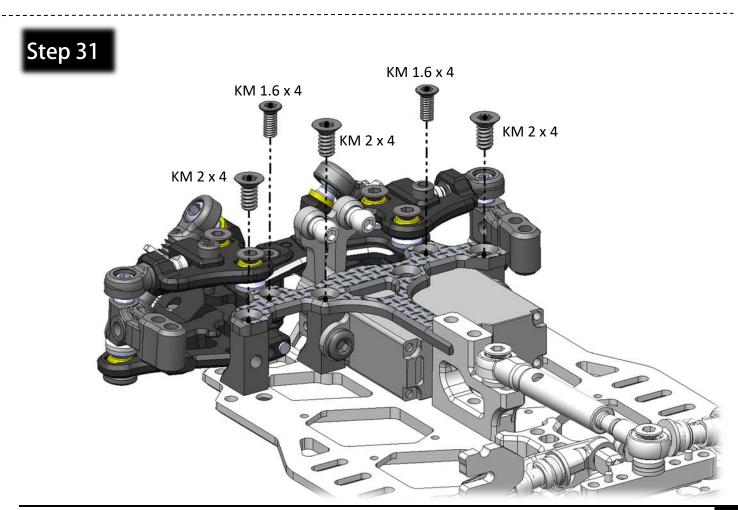


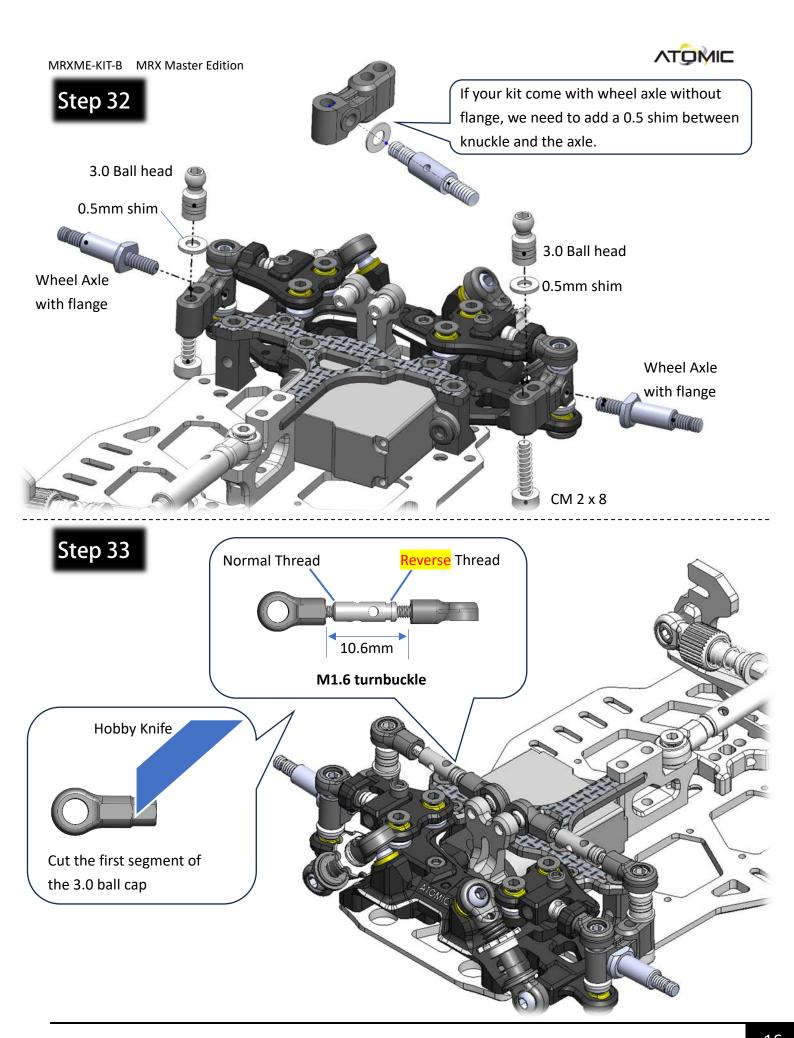




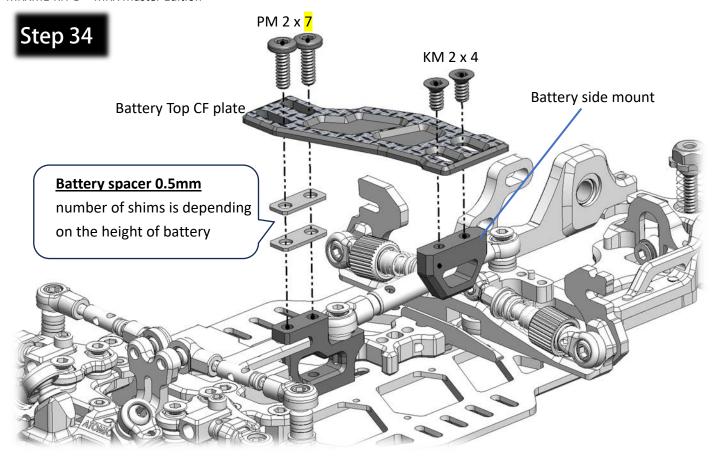




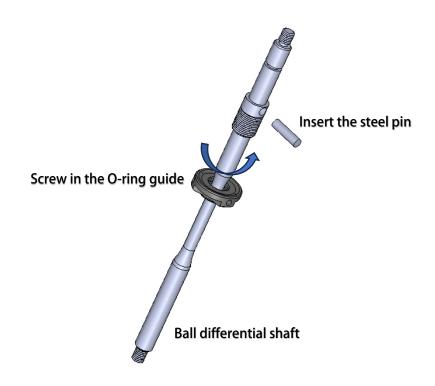




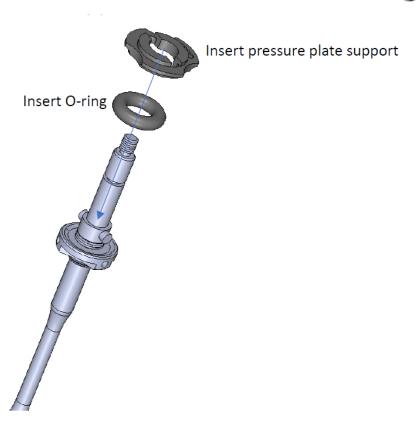


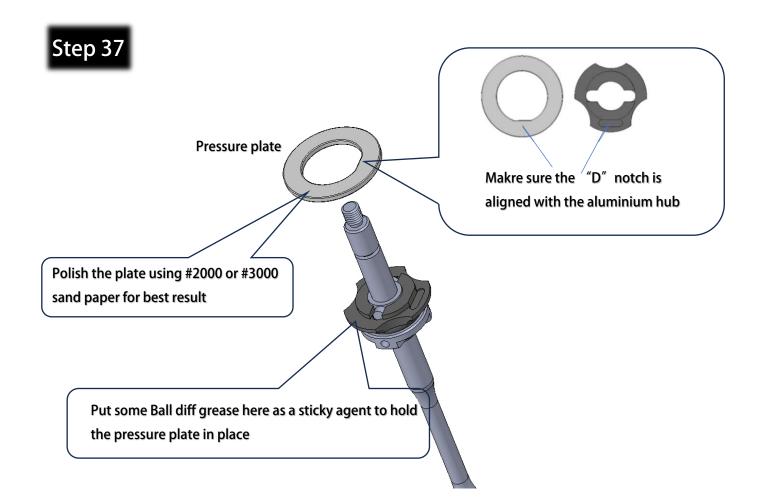


# Step 35 (open Bag 12)

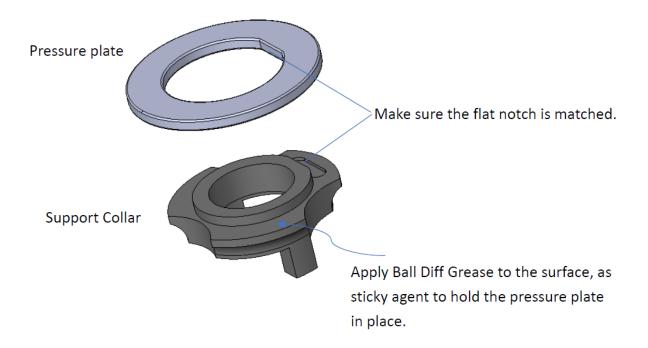




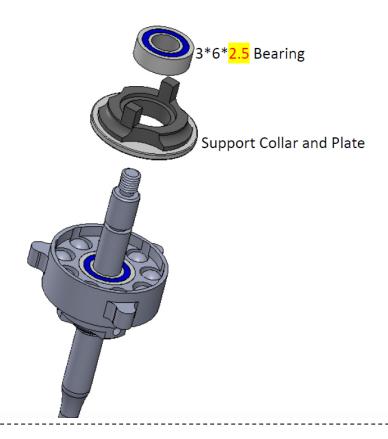




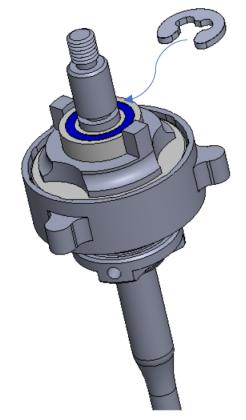






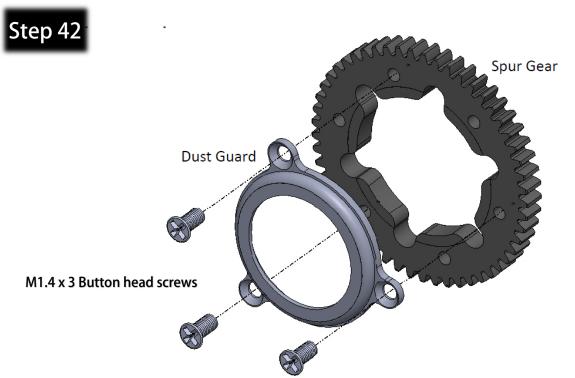


### Step 41



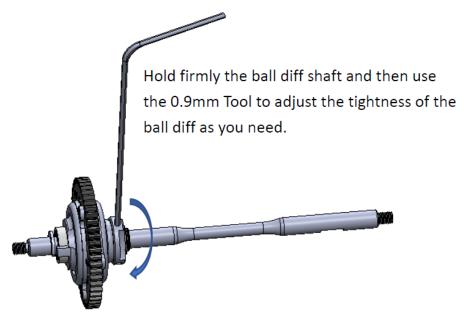
Insert the E-Clip to the slot





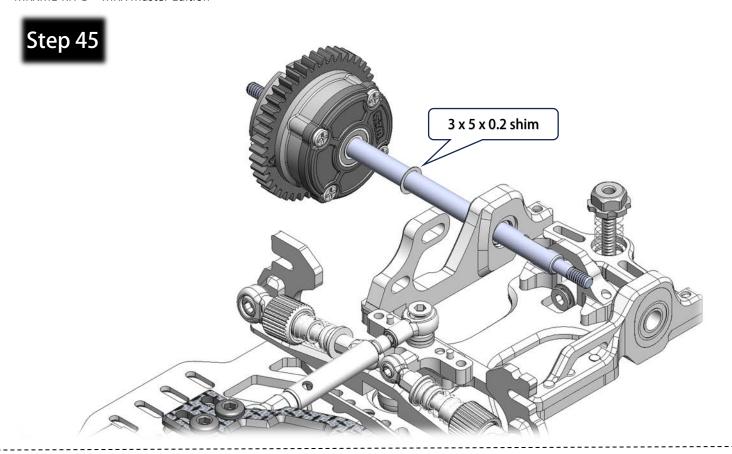




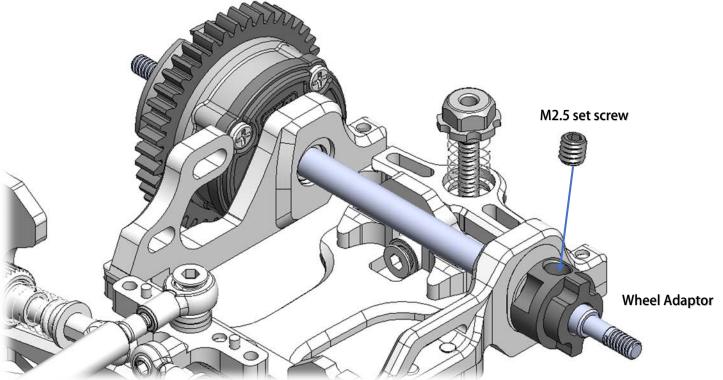


You will see there is wobble between the gear body and the shaft, no worry that is normal and that is on purpose to have this play. We need this play to ensure the system is working smoothly and running quietly with the motor pinion.

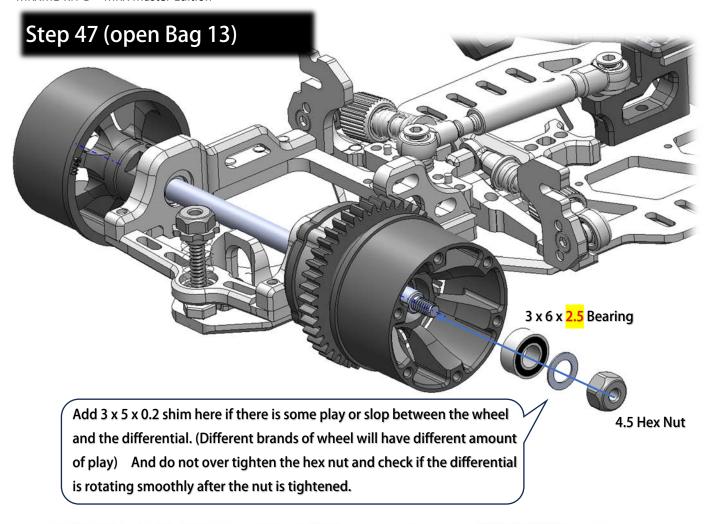


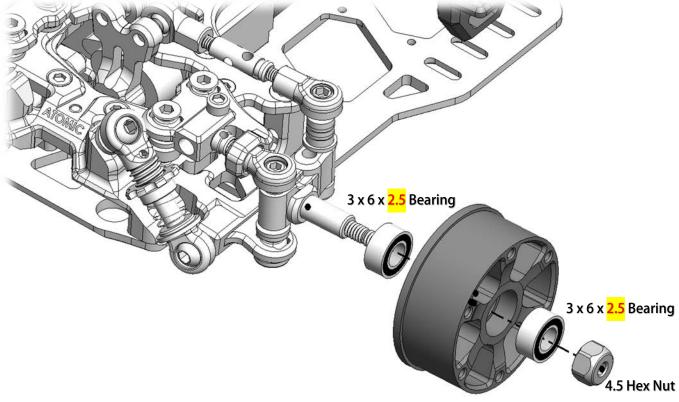




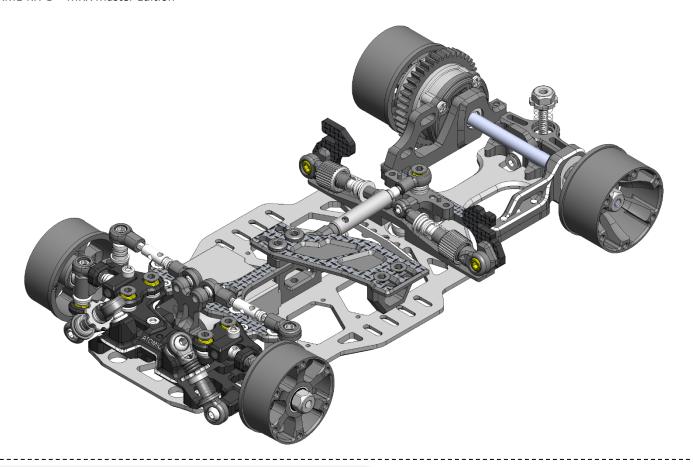












# Horizontal Battery config. (open bag 14)

