

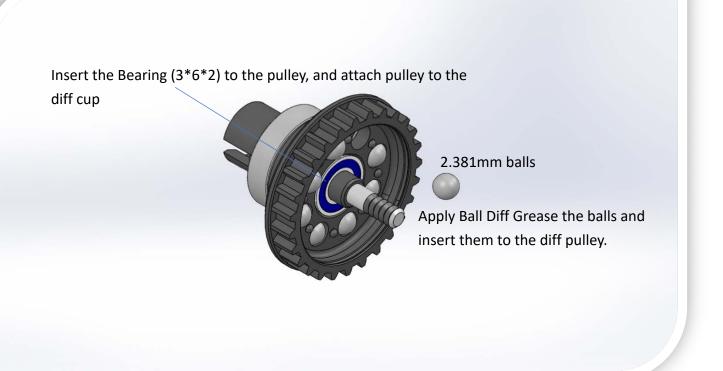
diff screw.

Step 1 - Prepare the Diff Lock Nut

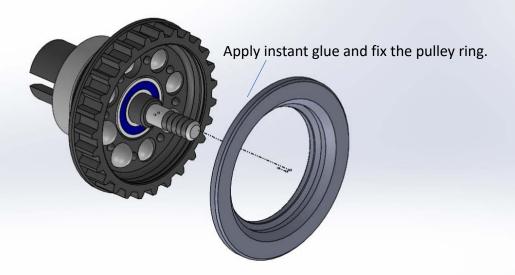
Before assembling the Ball Diff, make a thread to the lock nut first, by using the

Step 1.1 - Diff Assembly Diff Rubber Pressure Collar into the diff cup

Assembly Insert the Bearing (6*10*3) to the drive cup Apply ball diff grease to the cup and attach the diff plate. Diff grease is act as the adhesive to hold the cup and plate together.

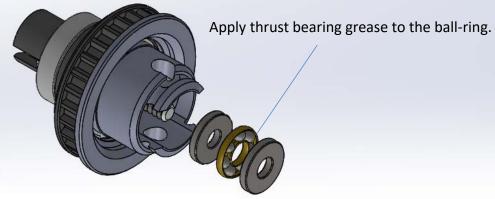


Step 1.3 - **Diff Assembly**





Step 1.4 - **Ball Diff Thrust Bearing**



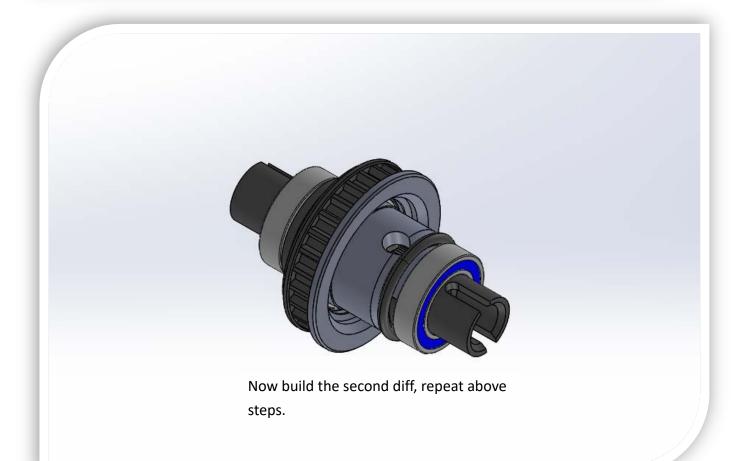
Attach the thrust bearing set to the cup

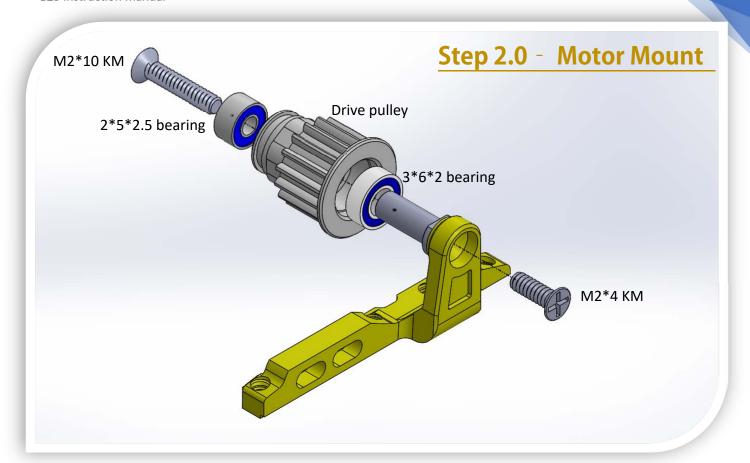


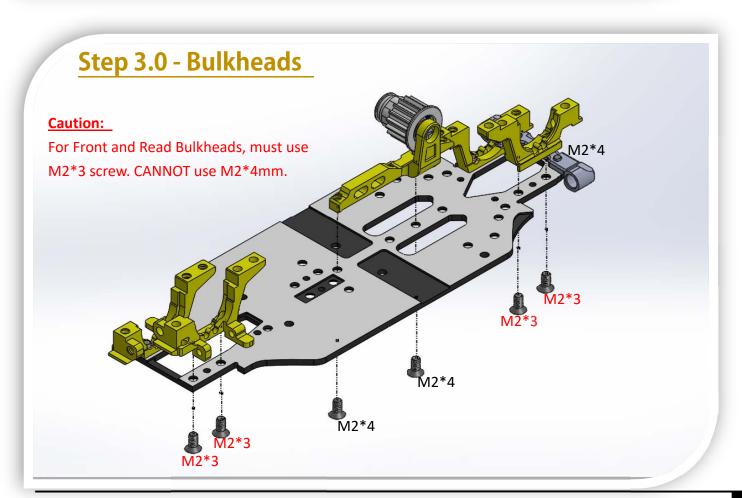
Step 1.4 - Ball Diff Assemble Finished

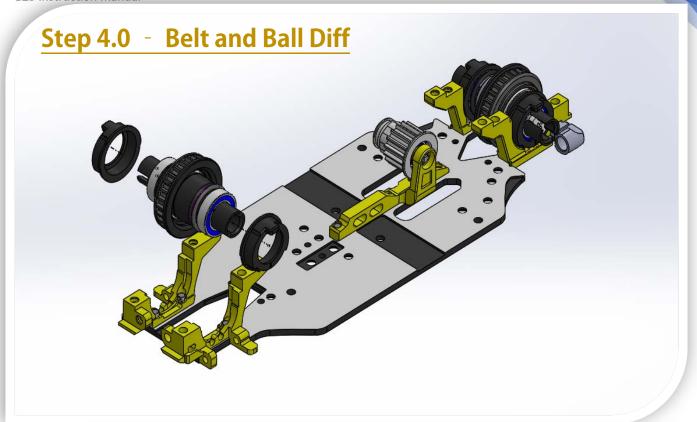


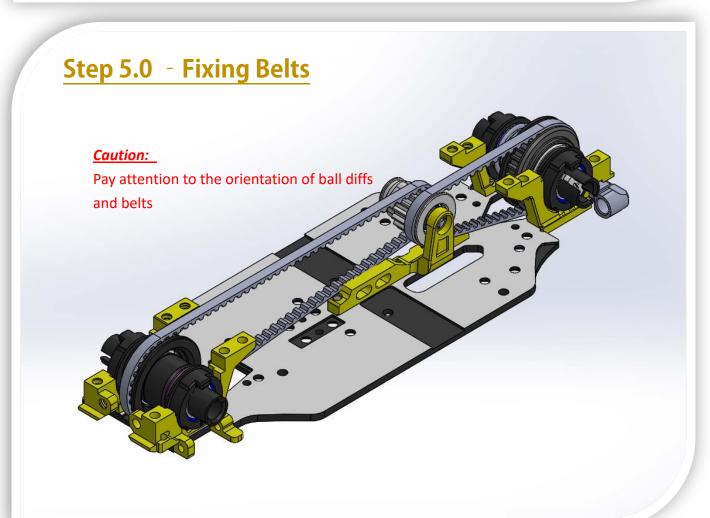
Install the 6*10*3 bearing.

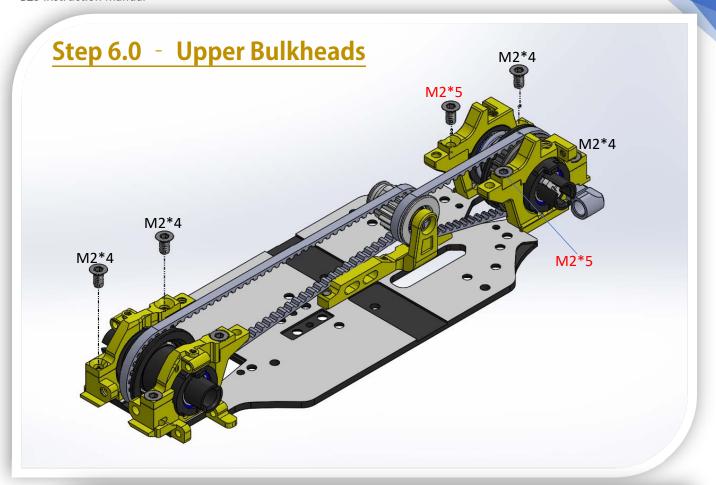




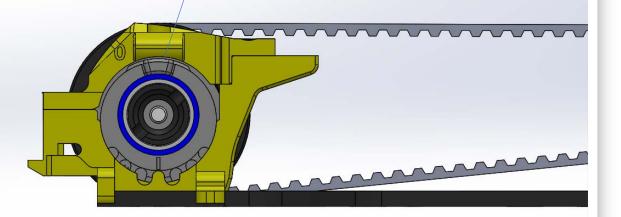








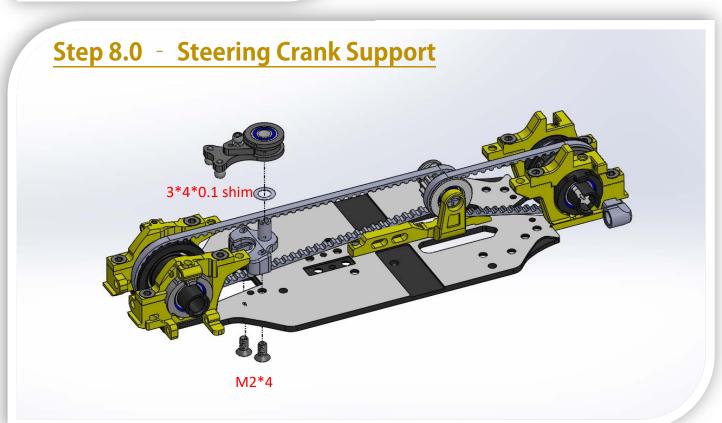
Adjust the bearing hub position to adjust belt tension. Middle position is a good start.



Step 7.0 - **Steering Crank**

Solid Steering crank (stock)

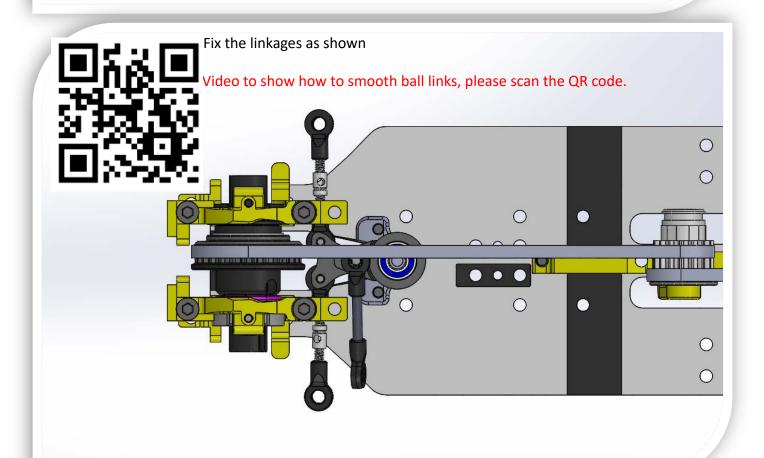


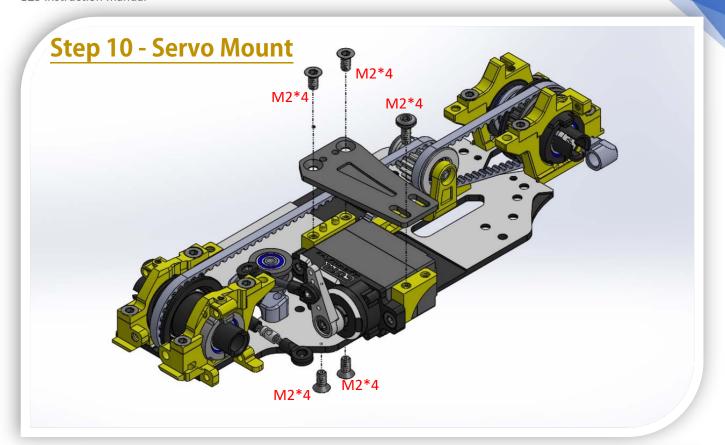


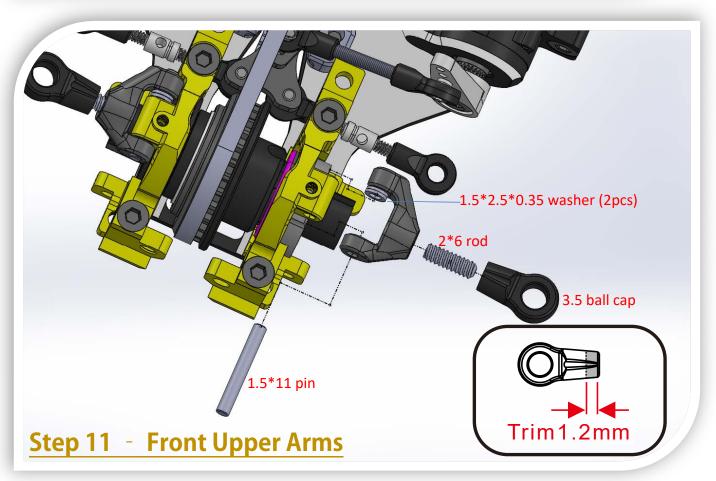
Step 9.0 - **Steering Linkages**

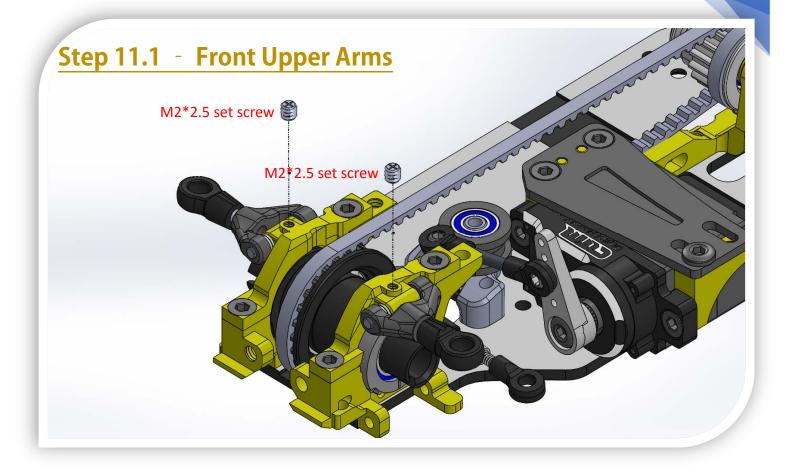


19mm center to center long.







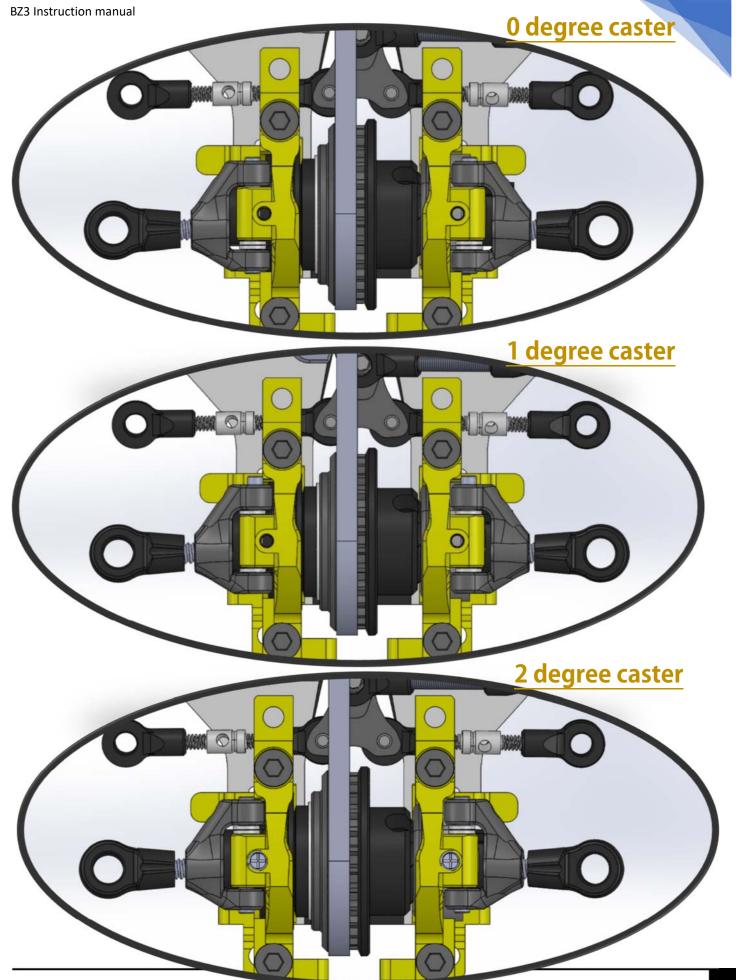


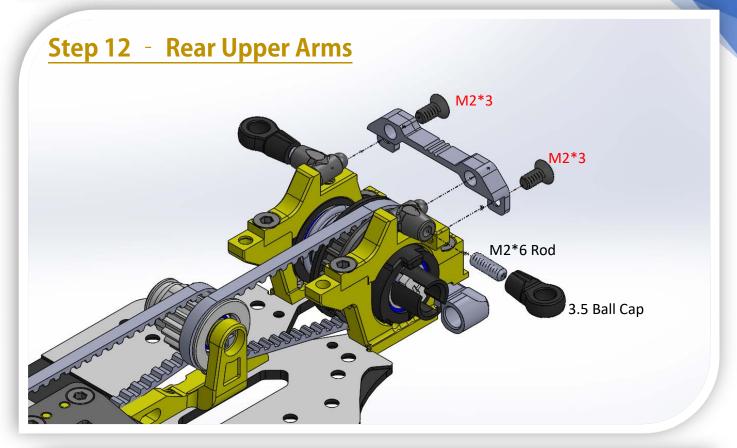
Note:

1.5*2.5*0.35 white washer is used to adjust the Front Caster Angle (upper arm inclination). More caster angle will generate more steering but degrease in stability. We recommend you try different degree to find the best position for you.

Every 0.35mm move = 1-degree change of caster angle.





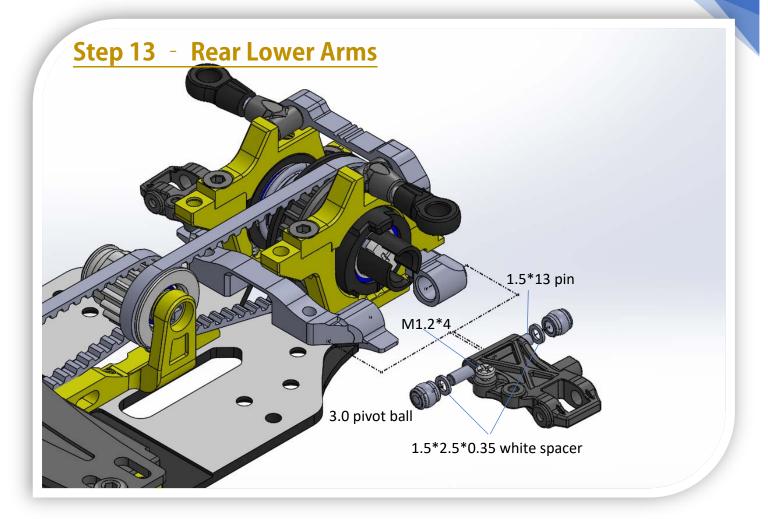




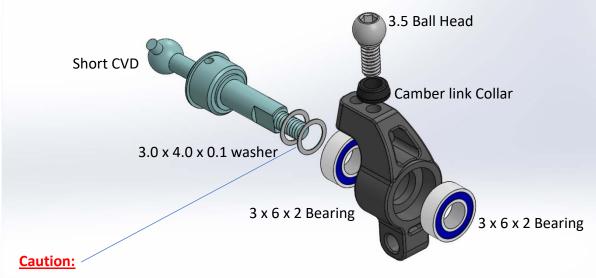
Caution: -

If the Upper arm is not moving freely, please use sandpaper to grind the "tip of the ball head". To remove burr (or raised edge) of the plastic ball head.

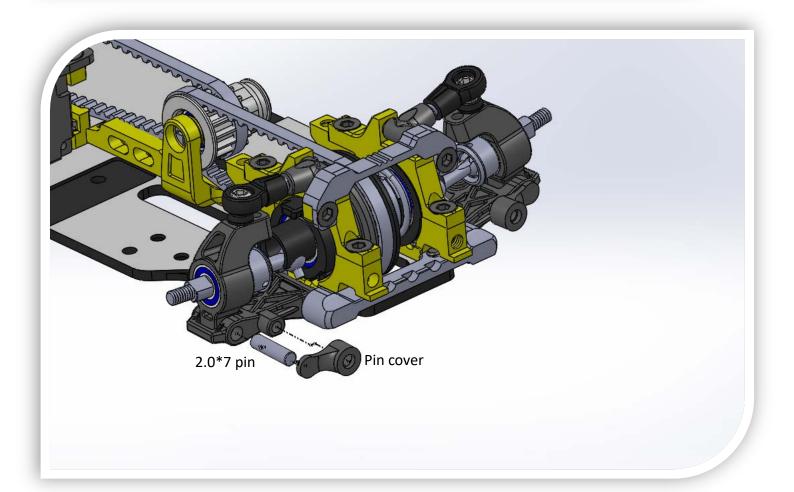
Make sure the upper arm is moving freely.

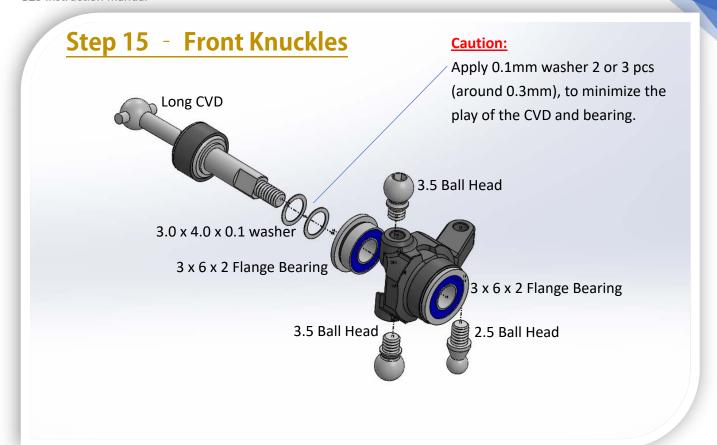


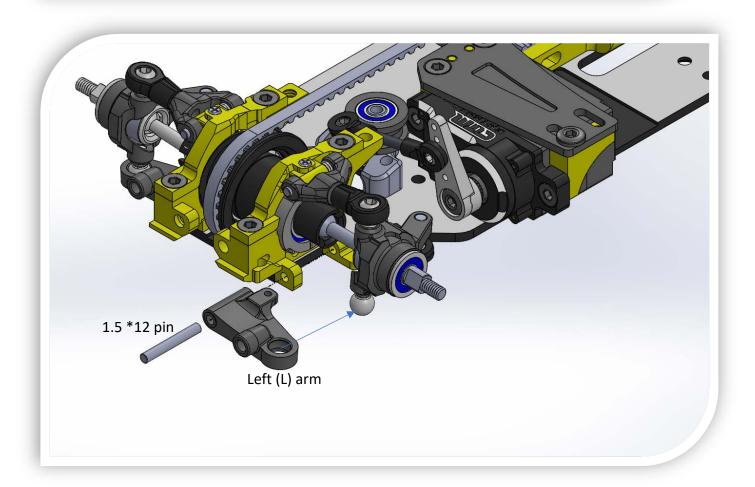
Step 14 - **Rear Uprights**

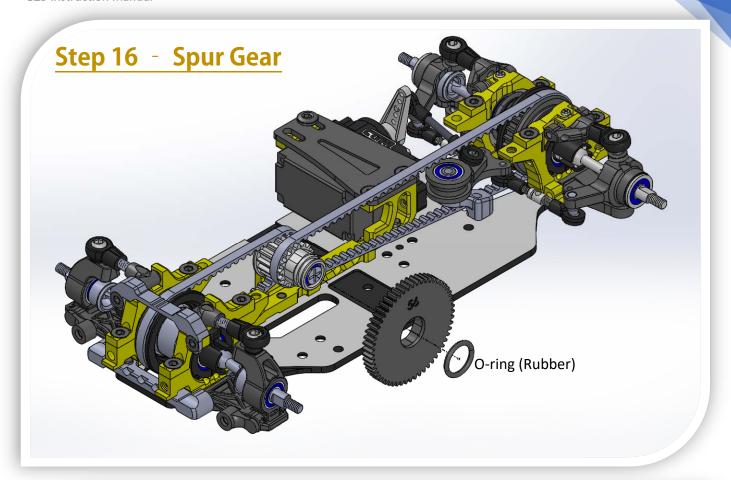


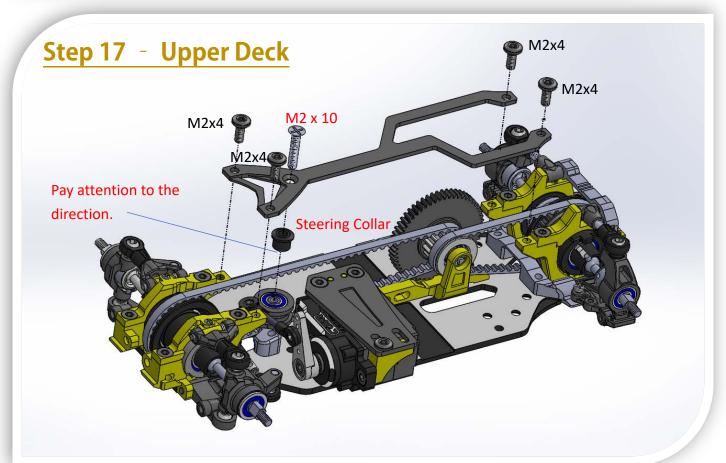
Apply 0.1mm washer 2 or 3 pcs (around 0.3mm), to minimize the play of the CVD and bearing.

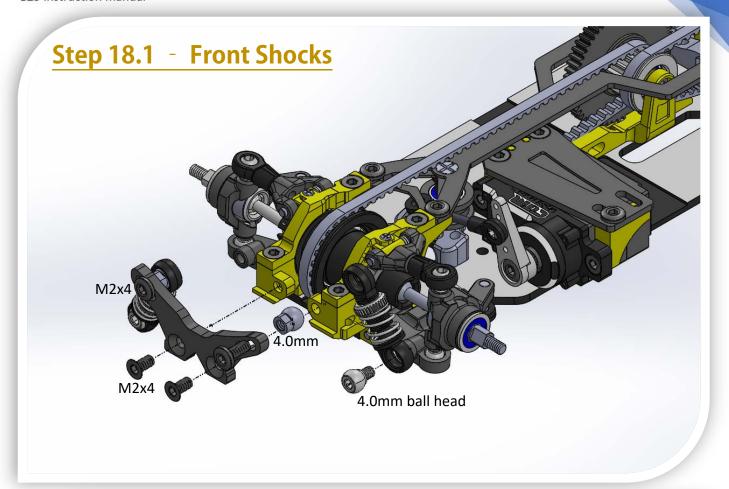


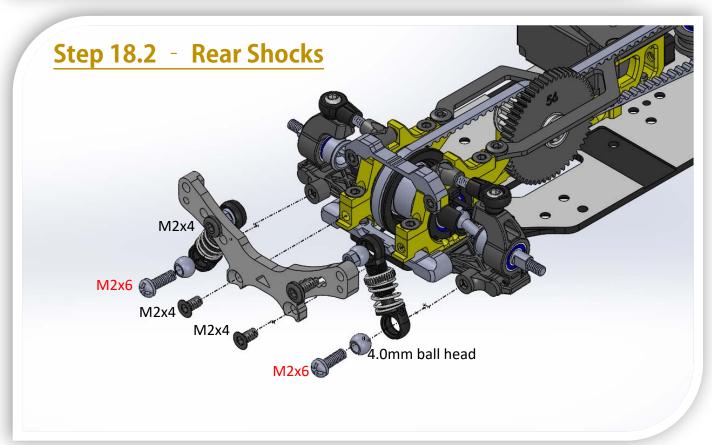


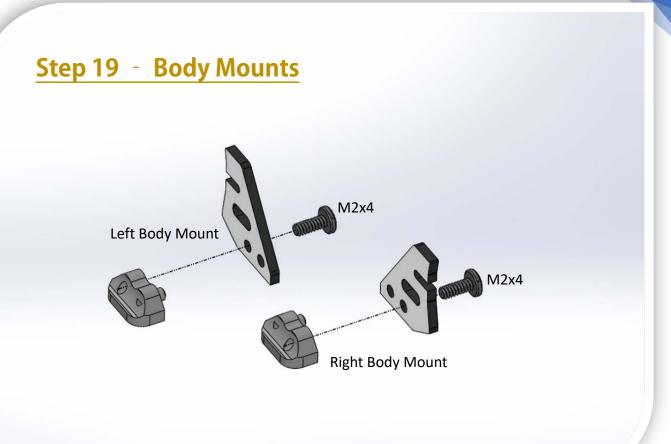


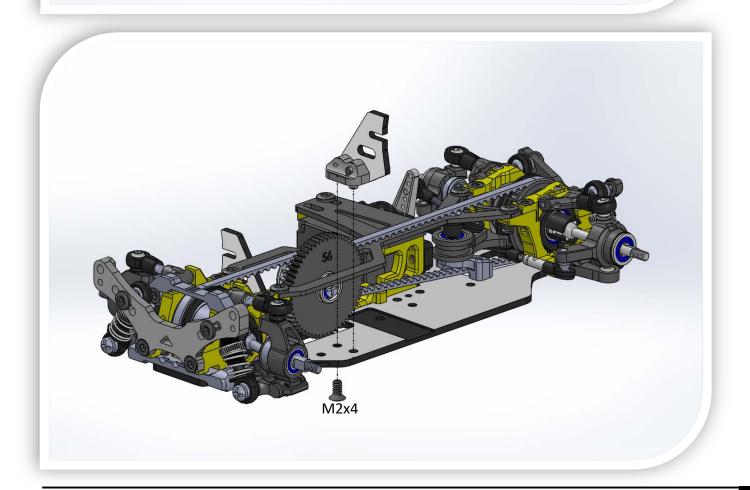


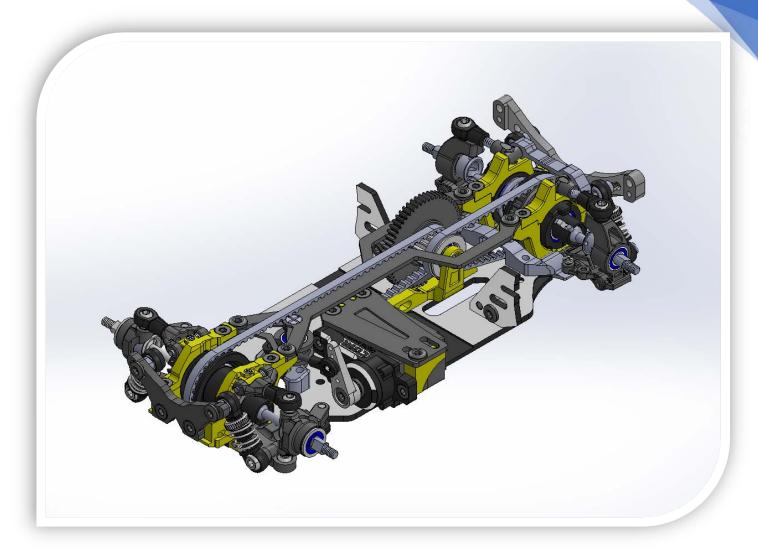




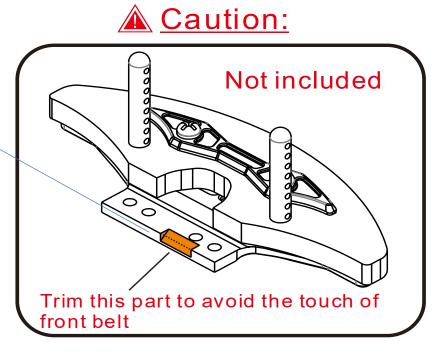








Install the Front Body Mount



Step 20 - Gear Ratio

	Motor Gear (pinion)									
		13	14	15	16	17	18	19	20	21
<u>Spur</u>	54				5.70	5.37	5.07	4.80	4.56	4.35
	56		6.76	6.31	5.92	5.57	5.26	4.98	4.73	4.51
	58	7.54	7.00	6.53	6.13	5.77	5.45	5.16	4.90	4.67

Recommend Gear ratio for Atomic Motors:

3500KV: around 4.3 ~ 4.6

5500KV: around 5.2 ~ 5.5

7000KV: around 5.8 ~ 6.2

Gear ratio decision is affected by strength of battery, chassis weigh and overall smoothness of the transmission system also the size of the track.